



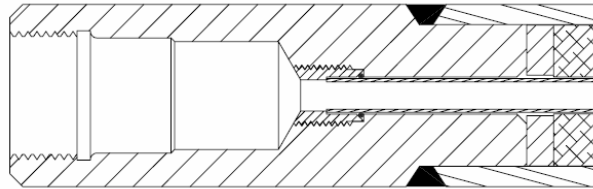
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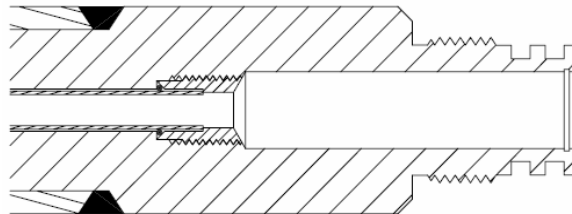
Tungsten Weight Bar Maintenance..... WH_MP_SB_001



**Basic guide for Maintenance of Tungsten Filled Weight Bars
(3925-000-000 and 3928-000-000 styles)**



Top Sub Detail



Bottom Sub Detail

- Remove the contact kit and associated parts.
- Remove the 3925-005-001 screws from each end of the assembly using a 1/4" Allen wrench (the retainer screws are specific to the end they were removed from and must be installed back into the same end).
- Push out the conduit tube and remove the 011-090 O-rings from each end of the assembly.
- Clean and degrease each end bore and the parts extracted.
- Bake the weight bar for 4 hours @ 350°
- After the weight bar is removed from the oven, install steel thread protectors (without O-rings) and allow it to cool down so that it can be handled with bare hands.
- Remove thread protectors, reinstall the conduit, O-rings, retainer screws and contact kit parts. Install thread protectors (steel or plastic) with O-rings in place.
- Do not spray degreaser up into either end bore unless you intend to bake the weight bar prior to reassembly. Most degreasers will cause a surface temperature drop during evaporation, resulting in humidity condensing on critical surfaces.
- Never leave the box or pin end exposed to the environment; always keep thread protectors installed when not in use.

If you need new thread protectors, there are two different types available:

	Steel	Plastic
Box End	3924-12P-FBE	3924-120-FBE
Pin End	3924-13P-FPE	3924-130-FPE
Use	Wellbore Pressure	Surface Only